

YE-737B 油压自动前帮机 Hydraulic Toe Lasting Machine

1. 每双爪子均可配合鞋型，独立调整相对位置及自动平衡功能，并可视鞋面松紧度，选择左右独立自动下拉之行程动作。
2. 七爪独立式可个别调整配合任何形状之鞋头结帮，其自动平衡及扫刀前进时自动下降的原理，更是提高品质增加产量的特征。
3. 扫刀具有寸动及调速功能，使结帮控制的调整作业更为方便。
4. 本机附有十字投影灯装置，方便鞋头校正作业，同时使新手更容易操作。
5. 爪子为快速拆装结构，可于 30 秒内换装完成。
6. 内撑台上升高度，由外部遥控调整，并提供数字指示参考，使操作更方便。
7. 各机构之压力与速度均可由外部调整，压力表亦配置在机台外部，使机械操作与调整更方便。
8. 最新设计之内外撑台前后调整机构，可针对各鞋型之大小号，快速调整撑台和中爪之相对位置。
9. 第五爪结构于扫刀结帮时爪嘴向内旋转。旋转角度可调整，使前中帮衔接转角处之鞋面能向内拉紧更贴楦，再配合辅助扫刀做结帮动作，使鞋头的结帮品质达到完美境界。
10. 爪盘大小快速调整结构爪盘采用双轨迹结构，左右分开独立位移调整。其旋转原点则不受空间限制，设定于中爪及第二爪之衔接处，故左右爪组于快速调整大小时，和中爪之弧型位置，绝不会改变，可使鞋面于夹紧时更贴楦头，确保结帮质量。

1. Each set of pincers can be individually adjusted to their corresponding positions and be functioned with automatic balancing. Besides, an automatic down pulling stroke can be selected and controlled according to the tension of uppers.
2. The 7 independent pincers can be individually adjusted to cope with the lasting for any shape of shoe toes. The automatic balance device and the theory of automatic descending on wipers' advancing are the very key points for upgrading the quality and raising the production capacity.
3. The wipers are functioned with inching movement arm speed adjustment, which makes the whole adjustment of lasting control more convenient.
4. The machine is equipped with cross projector, which is convenient for correcting toe lasting and helps new comers to easily operate.
5. The rapid installing and releasing structure for pincers can finish the whole process within 30 seconds.
6. The height of the last support plate is remotely controlled. There is a numerical instruction provided for reference which makes the operation easier and more efficient.
7. The pressure and speed for each mechanism are adjusted and the pressure gage makes the operation and adjustment more conveniently.
8. The newly designed forward-and-backward adjusting mechanism for last support plates can quickly adjust the corresponding position of last support plates and mid pincers according to different shoes sizes.
9. The fifth pincers can rotate inward when the wipers move in and last the shoes. The rotary angle can be adjusted which will help the upper at ball point more stretched and attached to the last. Then, by the aid of supplemental wipers, the shoes will be lasted and finished perfectly.
10. The pincers fixed plate adopts the double-tracking structure. It is independently adjusted on the right and left. The rotary point of pincers fixed plate is located at the joint between the first and second pincers. The curve in between will not be changed when the groups of right and left pincers are adjusted, which will make the uppers more attached to the lasts.

机械尺寸 Dimensions	重量 Weight	电压 Voltage	功率 Power	压力 Pressure	产量 Capacity
1710X1000X1950mm	1300kg	380V	2.5KW	50kg/cm ²	1500Pairs/8H

